



# SURFACE PREPARATION PRODUCTS

## STICK N SAND DISCS

Stick N Sand Discs incorporate a fastening system that is very easy to use. Paper discs are specially coated with a pressure sensitive adhesive, so that discs can be stuck on a specially made Polyurethane rubber foam back up pad. These discs do not need any lock nuts to screw on and unscrew after use. Discs once used can be easily replaced with another disc or an alternate grit disc. Discs can also be used on the centre of the disc for optimal usage. Stick N Sand discs are best used with orbital or DA sanders applications given below.

## BEAR-TEX SURFACE PREPARATION DISCS

Bear-Tex Surface Preparation Discs are made with a tough web of Non-Woven Nylon fibres impregnated with abrasive grains and bonded with synthetic resin. They have a special scrim backing on one side which enable them to be fastened on to a Velcro back-up pad. These Velcro back-up pads can be adapted to straight sanders and DA sanders.

## PRODUCT - APPLICATION GUIDE

CAP CODE	APPLICATION	GRIT RANGE	PRODUCT CHARACTERISTICS
<b>ZIRKON Discs</b> <b>H817</b>	Body Preparation Weld Blending Stainless Steel Fabrications	# 80	<ul style="list-style-type: none"> <li>▲ Premium Zirconia Alumina Grains</li> <li>▲ F Weight Heavy Duty Paper</li> <li>▲ High Cut-Rate</li> </ul>
<b>ALKON Discs</b> <b>H203</b>	Body Preparation Grit Blending	# 60 - # 120	<ul style="list-style-type: none"> <li>▲ Tough Aluminium Oxide Grains</li> <li>▲ E Weight Heavy Duty Paper Backing</li> <li>▲ Can be used on metal fillers.</li> </ul>
<b>SILKON Discs</b> <b>G403</b>	Paint & Primer Sanding	# 80 - # 150	<ul style="list-style-type: none"> <li>▲ Sharp Silicon Carbide Grains</li> <li>▲ E Weight high strength paper</li> </ul>
<b>T403</b>	Paint & Primer Scuffing	# 150 - # 400	<ul style="list-style-type: none"> <li>▲ Sharp Silicon Carbide Grains</li> <li>▲ C Weight paper</li> </ul>
<b>NO-FIL Discs</b> <b>A290 *</b>	Paint & Primer Scuffing Furniture Lacquer Polishing	# 80 - # 400	<ul style="list-style-type: none"> <li>▲ Suitable for fine finishing</li> <li>▲ Premium Aluminium Oxide grains</li> <li>▲ C Weight Paper with special Zinc Stearate treatment to prevent loading.</li> </ul>
<b>A413</b>	Melamine finishing	# 220	<ul style="list-style-type: none"> <li>▲ Silicon Carbide grains</li> <li>▲ C Weight paper with special Zinc Stearate treatment to prevent loading.</li> </ul>
<b>BEAR-TEX</b> <b>Surface</b> <b>Preparation</b> <b>Discs</b>	Rust removal and surface preparation operations on metal bodies	Coarse # 80 Medium # 120 Fine # 320	<ul style="list-style-type: none"> <li>▲ Tough, Non-woven Nylon Fibres impregnated with Resin and Abrasive Grains.</li> <li>▲ Special Velcro backing for easy fastening</li> </ul>

\* A290 Discs are also available with Velcro backing.

## BACK-UP PADS

Back-up Pads are available in hard, medium and soft varieties. These pads are usually fixed on to straight, right angled sanders or orbital, DA sanders with a threaded shaft. Back-up pads are made with special Polyurethane foam rubber which retains its elasticity and hardness with prolonged usage and does not soften with heat. These back-up pads are lined on the surface with a special Vinyl layer which facilitates excellent adhesion and easy removal of discs. Back-up pads are also available with Velcro lining instead of Vinyl so that Bear-Tex Surface Preparation Discs can be stuck on them.

## AVAILABILITY

Stick N Sand PSA discs are available in 4, 5 and 6 inch diameters in the CAP Codes and grits given above. Bear-Tex Surface Preparation Discs are available in 5 inch diameters in Coarse, Medium and Fine varieties.